



INTERNATIONAL INSTITUTE OF WELDING



**Having satisfied the requirements of the IIW
Manufacturer Certification Scheme for the
Management of Quality in Welding**

The Unit: N/A
Located in: Poole, United Kingdom
Company: **Bourne Construction Engineering Ltd**

is certified in accordance with

ISO 3834 Part 2 – Doc. IAB 337

For the product(s): Design and fabrication of building structural steel in steel grades up to and including 355 yield

with the scope of work stated in the attached Schedule

Certificate number and revision status: 100030/GB – Rev. 2

First Issue date: 25/01/2010

Current issue date: 27/03/2015

Date of expiry: 26/03/2020

ANBCC Governing Board Representative

Julio Tolaini

Scheme Manager

Chris Eady

TWI Certification Ltd, United Kingdom



This Certificate is subject to the rules established by IIW
for the certification of Companies





IIW Manufacturer Certification Scheme

SCHEDULE

Extent of validity of IIW Certificate N° 100030/GB Rev. 5

Product standard(s):

BS 5400	BS EN 1090	N.S.S.S-5
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Alternative Standard(s) (refer to ISO 3834 – 5)

Welding process (ISO 4063)		Parent material groups (ISO/tr 15608)
MMA	(111)	Group 1 Carbon steel
SAW	(121)	
MAG	(135)	
FCAW	(136)	
Drawn arc stud	(783)	

Responsible Coordination Personnel:

Name	Qualification	Job function and level***
Y Guellil	CEng MWeldl MEng	Comprehensive
T Lanham	AWeidl, CSWIP 3.1	Basic

*** The level must be stated in order to comply with ISO 14731

ANBBC Governing Board Representative

Julio Tolaini

Scheme Manager

Chris Eady



The standards and documents referred in the certificate and schedule are those valid at the time of certification



TWI Certification Ltd

Welding Fabricator Certification Scheme

Registration Number 100030/GB Rev 2

This is to Certify that

Bourne Construction Engineering Ltd

*has been assessed in accordance with the
Rules of the scheme in respect of their control
of welding operations involved in the manufacture of:*

***Design and fabrication of building structural steel in
steel grades up to and including 355 yield***

as shown on the attached Schedule

*The Company's Welding Management System
complies with ISO 3834 Part 2 and EWF/IIW requirements*

Full details are held on the TWI register of Certified Companies

A blue ink signature of the Chairman of the Certification Management Board.

Chairman
Certification Management Board

A blue ink signature of the Scheme Manager.

Scheme Manager



Schedule

*Bourne Construction Engineering Ltd
St Clements House St Clements Road
Poole Dorset BH12 4GP*

Registration Number 1000310/GB

Issue 3

Valid: 5 July 2016 to 26 March 2020

(subject to satisfactory periodic surveillance)

Product range:

Design and fabrication of building structural steel in steel grades up to and including 355 yield

Materials

Group 1 Carbon steel


Chairman

Certification Management Board


Scheme Manager

EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING



Having satisfied the requirements of the EWF Manufacturer Certification System for the following Scheme(s):

Welding Quality Management Scheme EN ISO 3834 Part [2] (Doc. EWF 636 – Part 1)

The Unit: N/A

Located in: Poole, United Kingdom

Company: Bourne Construction Engineering Ltd

is certified for the product(s):

Design and fabrication of building structural steel in steel grades up to and including 355 yield

with the scope of work stated in the attached Schedule

Certificate number and revision status: 100030/GB – Rev. 2

First Issue date: 25/01/2010

Current issue date: 27/03/2015

Date of expiry: 26/03/2020

ANBCC Governing Board Representative

Julio Tolaini

Scheme Manager

Chris Eady

TWI Certification Ltd, United Kingdom

EFW Manufacturer Certification System

SCHEDULE

Extent of validity of EWF Certificate N° 100030/GB Rev. 5

Product standard(s):

BS 5400

BS EN 1090

N.S.S.S-5

Alternative Standard(s) (refer to EN ISO 3834 – 5)

Welding process (ISO 4063)	Parent material groups (CEN ISO/TR 15608)
MMA (111)	Group 1 Carbon steel
SAW (121)	
MAG (135)	
FCAW (136)	
Drawn arc stud (783)	

Responsible Coordination Personnel:

Scheme**	Name	Qualification	Job function and level***
ISO 3834-2	Y Guellit	CEng MWeldl MEng	Comprehensive
	T Lanham	AWeldl, CSWIP 3.1	Basic

**Specify EN ISO 3834, EMS or SMS

*** In the case of EN ISO 3834 scheme, the level must be stated in order to comply with EN ISO 14731

ANBCC Governing Board Representative

Scheme Manager



Julio Tolaini



Chris Eady